

PLC Connection Guide

TN541D

Communication Setup Between Parker Hannifin/Compax3 and PanelMaster HMI

Driver Name:C32001



Designed to be Outstanding

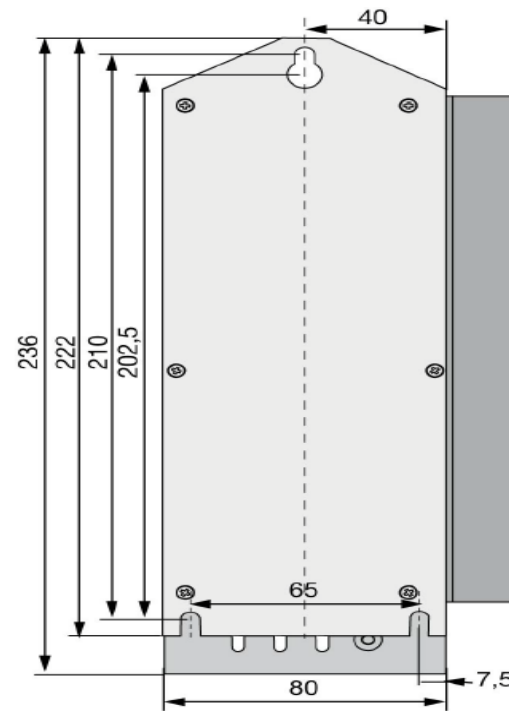
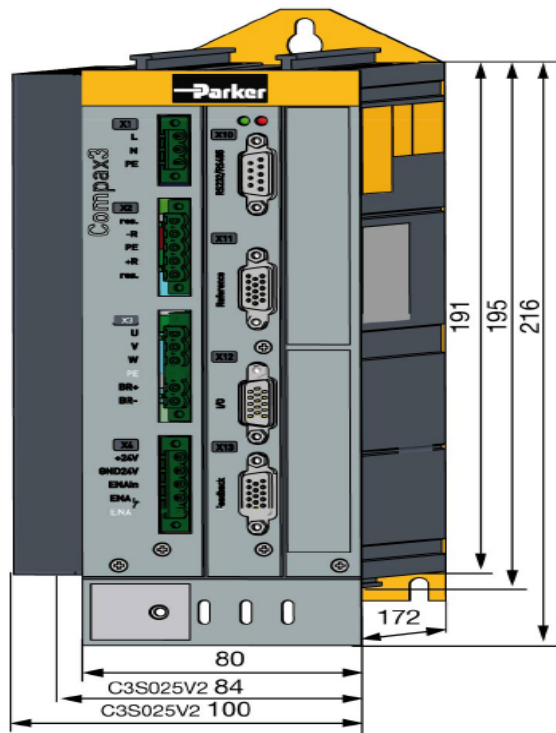
Preface

This technote is to explicate how to connect Parker Hannifin—Compax3 with PanelMaster HMI as well as the associated communication settings.

This technote goes for Parker Hannifin -Compax3. Take Compax3s as example.

Compax3 connectors

X1	AC Supply	X20	HEDA in (Option)	
X2	Ballast / DC power voltage	X21	HEDA out (Option)	
X3	Motor / Brake	X22	Inputs Outputs (Option M10/12)	
X4	24VDC / Enable	X23/ X24	Bus (Option)	Connector type depends on the bus system!
X10	RS232/RS485	S24	bus settings	
X11	Analog/Encoder	LED1	Device status LEDs	
X12	Inputs/Outputs	LED2	HEDA LEDs	
X13	Motor position feedback			



Controller Setup:

1) Compax3 Controller Setup:

甲、 X10 communication port:

Select RS232/485(2-wire/4-wire) for X10.

When you select RS485, pin 1 and 9 have to be short



circuit.

乙、 X10 pin

PIN X10	RS232 (Sub D)	RS485 2-wire Sub D Pin 1 and 9 externally jumpered	RS485 4-wire Sub D Pin 1 and 9 jumpered
1	(Enable RS232) 0V	Enable RS485 (+5V)	Enable RS485 (+5V)
2	RxD	res.	RxD
3	TxD	TxD RxD/	TxD/
4	DTR	res.	res.
5	GND	GND	GND
6	DSR	res.	res.
7	RTS	TxD RxD	TxD
8	CTS	res.	RxD/
9	+5V	+5V	+5V

丙、 Address Setting

1: 20; 2: 21; 3: 22; ... 7: 26; 8: reserved

Settings:

Left: OFF

Right: ON

Address Range: 1 ...127

Address 0 is set internally to address 126.



2) Compax3 Software Settings:

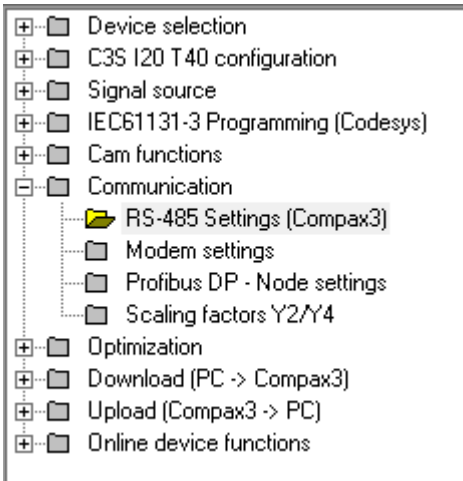
3.1. Open Paker PIET and Compax3 to setup RS485 communication parameter. Please click RS485

settings

(Compax3) and the parameters are 9600, 8, n, 1, two wire respectively.

Note: RS232 can communicate directly without the settings. (default parameters are

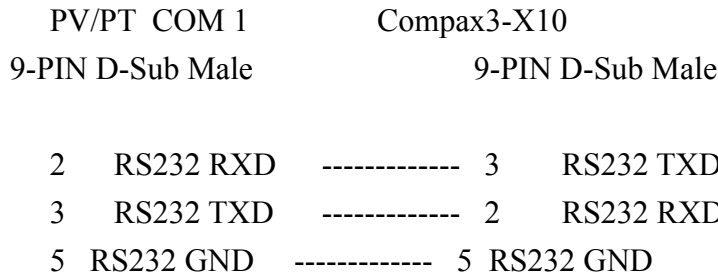
115200, 8, n, 1 respectively)



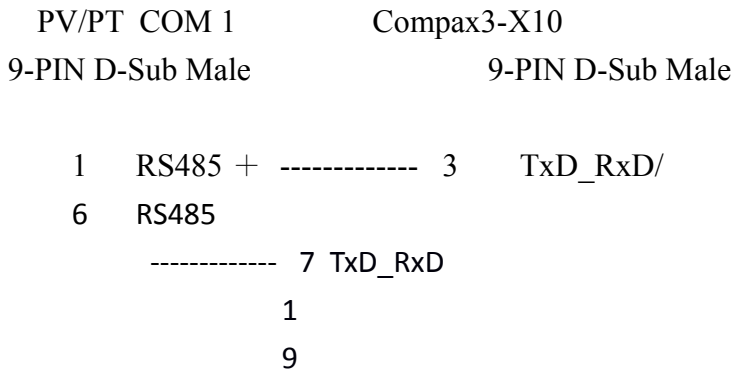
Overview	RS-485 Settings (Compax3)
Master	POP
Multicast Address	98
Device Address	1
Baud Rate	9600
Connection Type	Two wire
Parity	No
Stop bits	1
Data bits	8

3) Connection Illustration: (HMI and Compax3)

3.1 RS232



3.2 RS485



PM Designer Settings:

1. Link Settings:

General Parameter

Link Number:

Link Name:

Link Type:

Device/Server:

Link Port: Sub-links

2. Parameter Settings: The parameters settings need to be identical with the ones in PLC.

General Parameter

Transmission

Baud Rate:

Data Bits:

Parity:

Stop Bits:

Others

Panel Address:

PLC Address:

Timeout Time: (x 0.1 Sec.)

Command Delay: (x 0.1 Sec.)

Retry Count:

In this illustration, we use RS232/COM2 Address: 4

Note 1: RS232 can change communication parameters settings.

Note 2: RS485 has 2 connection type: 2-WIRE and 4-WIRE.
(change in Compax3 software)

Word Device	Address Range	Size	Comment
OUI16_m.n	m: 1~4000; n: 1~32	Word	
OUI32_m.n	m: 1~4000; n: 1~32	32 bits	
OFloat_m.n	m: 1~4000; n: 1~32	32 bits	
OSI16_m.n	m: 1~4000; n: 1~32	Word	
OSI32_m.n	m: 1~4000; n: 1~32	32 bits	

Close

3. The following illustration are the word devices for HMI:

4. The following illustration are the bit devices for HMI::

Bit Device	Address Range	Block Address	Comm
RS485		Any address	
OI16_m.n.b	m: 1~4000; n: 1~32; b: 0~15	b=0	
OI32_m.n.b	m: 1~4000; n: 1~32; b: 0~31	b=0	